

TECHNISCHE UNIVERSITÄT BERGAKADEMIE FREIBERG

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## **PRODUCTION OF SUBSTITUTED PHENYLACETIC ACIDS BY STYRENE-DEGRADING BACTERIA**

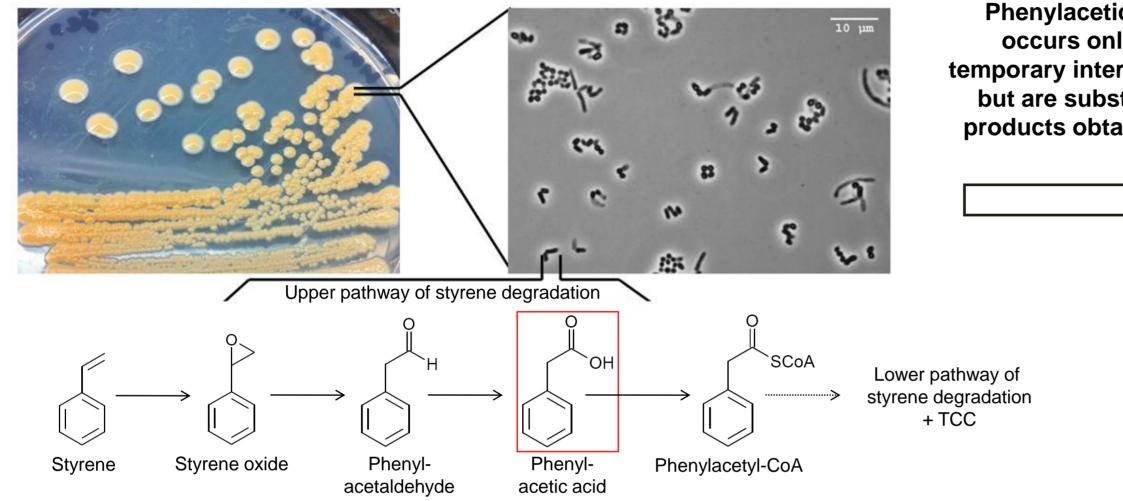
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Introduction A number of soil bacteria is able to metabolize styrene via initial side-chain oxygenation into the central metabolite phenylacetic acid and harbors corresponding genes [1]. This pathway of styrene degradation is of potential biotechnological relevance for the production of especially phenylacetic acids. These aromatic acids are important for various

industries. In this study we report on the establishment of a process using native cells of *Pseudomonas fluorescens* ST for the co-metabolic production of 4-chlorophenylacetic acid. Therefore, cultivation and inducing conditions were optimized and biotransformation strategies were developed to accumulate the product to high concentrations.

## The styrene-degrading pathway



Phenylacetic acid occurs only as temporary intermediate, but are substituted products obtainable?

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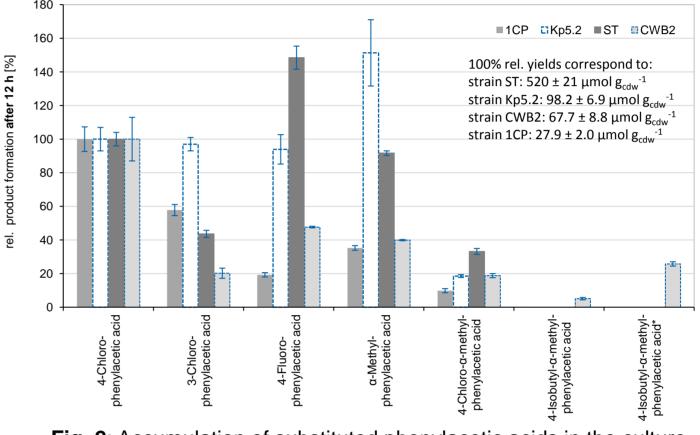


Fig. 2: Accumulation of substituted phenylacetic acids in the culture medium after addition of substituted styrenes via vaporizer to four styrene-degrading strains (\* direct addition to the medium).

Fig. 1: Side-chain oxygenation of styrene by styrene-degrading bacteria (Rhodococcus opacus 1CP, Sphingopyxis fribergensis Kp5.2, Gordonia sp. CWB2 and Pseudomonas fluorescens ST) led to an accumulation of very small amounts of phenylacetic acid. But, the acid is also metabolized which avoids higher product concentrations.

Substituted, especially halogenated phenylacetic acids are co-metabolically produced and enriched! Highest transformation rates were gained with Pseudomonas fluorescens ST.

## Establishment of a process applying cells of Pseudomonas fluorescens ST

Upscaled production of styrene-induced biomass in the fermenter (OD<sub>600</sub> of 13; 5 L of biomass) for biotechnological application + first biotransformation of 4-chlorostyrene:

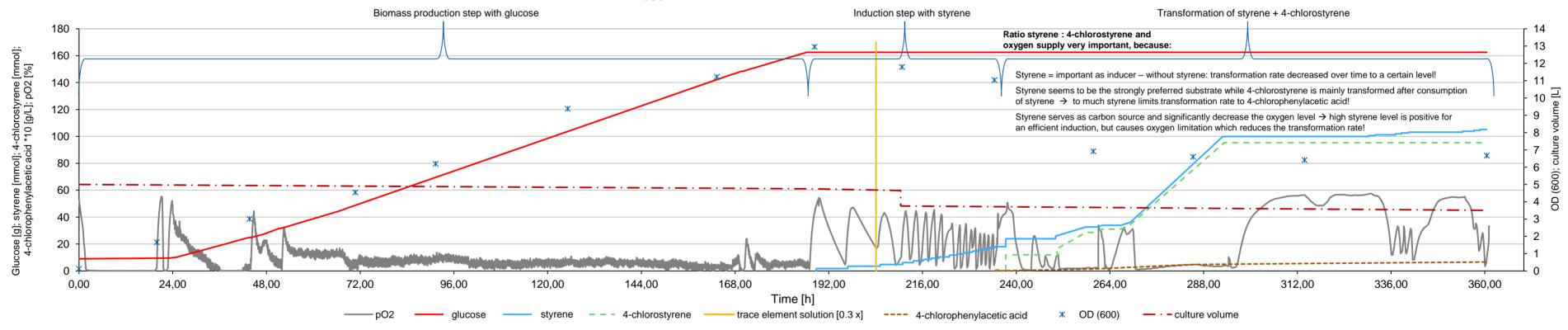
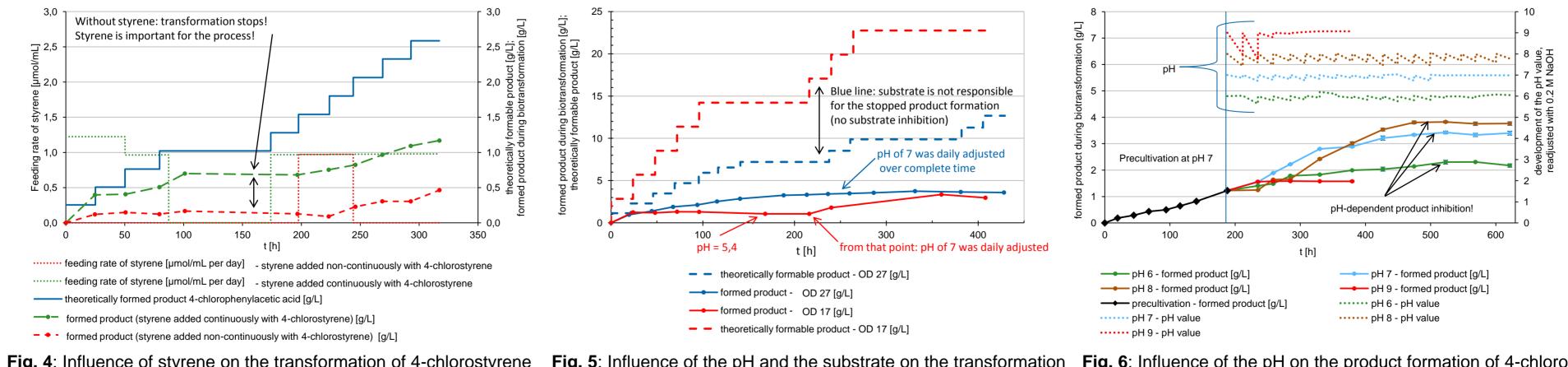


Fig. 3: Cultivation of Pseudomonas fluorescens ST in a 5-L fermenter and investigation of the influence of styrene and 4-chlorostyrene on the induction, transformation and oxygen supply.

Optimization of the transformation step with respect to pH, medium, feeding rate of the co-substrate styrene, OD<sub>600</sub>, optimal volume/ oxygen limitation – selected results:



**Fig. 4**: Influence of styrene on the transformation of 4-chlorostyrene **Fig. 5**: Influence of the pH and the substrate on the transformation **Fig. 6**: Influence of the pH on the product formation of 4-chlorophenylacetic acid. (experiment with and without continuous styrene addition). of 4-chlorostyrene.

**CONCLUSION** A promising strategy to produce substituted phenylacetic acids applying *Pseudomonas fluorescens* ST was developed. Optimal conditions for the cultivation were revealed. Nearly 4 g/L 4-chlorophenylacetic acid were produced during these

first experiments. But, the formed product also inhibits the transformation, most likely on transcription level. Further substrates shall be tested in future experiments with respect to reachable product concentrations.

[1] O'Leary, N. D., K. E. O'Connor, A. D. W. Dobson. 2002. FEMS Microbiol Rev 26:403-417.

Publications on that topic:

M. Oelschlägel, S. R. Kaschabek, J. Zimmerling, M. Schlömann, D. Tischler (2015) Co-metabolic formation of substituted phenylacetic acids by styrene-degrading bacteria. Biotechnology Reports 6:20-26. M. Oelschlägel, J. Zimmerling, D. Tischler, M. Schlömann (2013) Biotechnologische Herstellung von substituierten und unsubstituierten und Ketonen aus entsprechenden Styrolen und bicyclischen aromatischen Kohlenwasserstoffen unter Verwendung von Enzymen des mirkobiellen Styrolabbaus. Patent 00426P0073DEWO (applied).

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